# KDPF REGENERATION OPERATOR TIPS

This Cab Card is not a substitute for the Operation and Maintenance Manual. Always read the Operation and Maintenance Manual thoroughly and make sure that you understand the content.

## Types of Regeneration

### Passive

Exhaust temperatures are normal

Invisible to the operator

Always occurring

»

»

- Active
- » Automatically started» No effect on operation
- Exhaust temperatures may be HIGH
- Manual Stationary
- » Manually started by operator after machine prompt
- » Machine must be in the correct idling position
- » Exhaust temperatures may be VERY HIGH

Use the arrows 🖨 until the 2nd option –

the regeneration before doing anything else.

5

Manual Stationary Regeneration - is highlighted

Press  $\checkmark$  to start the regeneration. Allow the machine to complete

Press / again to confirm the disable

**Regeneration Disable Pilot Lamp** ON. **Idle** the engine for **5 minutes** to cool it down,

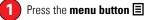
and then turn the engine OFF.

Return to the standard screen and you will see the

lcon	Description	lcon	Description
長	An aftertreatment devices regeneration is in progress	- <u>N</u>	Regeneration is disabled (only applies to regeneration that cause exhaust temperatures to increase)
<u>-</u> ⊒3)	A manual stationary regeneration is requested	<b>₫</b> 3)	A manual stationary regeneration is REQUIRED
B	Run a manual stationary regeneration	:]3)	The aftertreatment system is damaged, regeneration is no longer available.

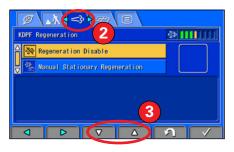
### **Running a Manual Stationary Regeneration**

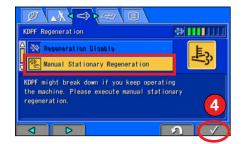
If a manual stationary regeneration is requested; **FINISH** your work, **MOVE** the machine to a safe location, and **PARK** it in the correct idling position. \*Excavator monitor shown.



Keep pressing the **menu button**  $\blacksquare$  or use the **arrows**  $\blacktriangleleft$  **>** until the **KDPF Regeneration** screen is shown



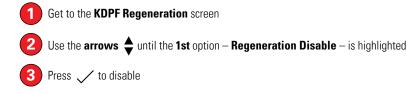




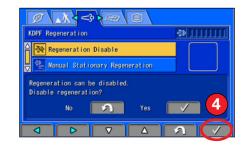
## **Shutting OFF the Engine**

#### DO NOT STOP THE ENGINE ABRUPTLY EXCEPT IN THE CASE OF AN EMERGENCY

To stop the engine first **check** the monitor to see if the regeneration symbol is **ON**. If the regeneration symbol is **ON**, the regeneration needs to be disabled before the engine is shut down.



neration in progress







9





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# ALWAYS ENSURE THE MACHINE IS IN THE CORRECT IDLE POSITION WHEN IDLING FOR LONG PERIODS



- 1 Work equipment → GROUND
- 2 Throttle dial → MIN position
- 3 Safety lock lever → LOCK position
- 1 Work equipment -> GROUND
- 2 Throttle dial MIN position
- 3 Travel lock lever → LOCK position
- 4 Work Equipment lock lever → LOCK position









- 1 Work equipment --> GROUND/LOWER
- 2 Gear shift lever → NEUTRAL
- 3 Park brake → ON

**Wheel Loaders** 

- **Dump Trucks**
- **Motor Graders**

# DO NOT ISOLATE THE BATTERY WHILE THE SYSTEM OPERATING LAMP (AMBER OR GREEN LIGHT) IS ON

## System Operating Lamp ON

After engine off, the machines main power supply is still on while the ECU is terminating the system safely. Once the power supply has shut down the lamp will go OFF. This will take:

**Tier 4 Interim:** Up to 2 minutes **Tier 4 Final:** Up to 7 minutes

DO NOT ISOLATE THE BATTERY



# System Operating Lamp OFF

The machine is **READY** to isolate.



# **REGENERATION ACTION LEVELS**



#### **Manual Stationary Regeneration Request**

- » Complete current work
- » Move machine to a safe place
- » Place in correct idle position
- » Perform manual stationary regeneration



#### **Manual Stationary Regeneration Required**

- » Stop current work
- » Move machine to a safe place
- » Place in correct idle position
- » Perform manual stationary regeneration



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KDPF system damage - manual stationary regeneration is disabled

- » Stop the engine **IMMEDIATELY**
- Contact your Komatsu distributor for assistance and service



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