

**GROSS HORSEPOWER** 

**3,500 HP** 2610 kW

**NET HORSEPOWER** 

**3,346 HP** 2495 kW

**NOMINAL GVW** 

**1,378,500 lb** 625277 kg



PHOTOS MAY INCLUDE OPTIONAL EQUIPMENT

980E

# **WALK-AROUND**



**GROSS HORSEPOWER 3,500 HP** 2610 kW @ 1900 rpm

**NET HORSEPOWER 3,346 HP** 2495 kW **@** 1900 rpm

**NOMINAL GVW 1,378,500 lb** 625277 kg



### KOMATSU ELECTRIC DRIVE POWERTRAIN

With tens of millions of operating hours, the Komatsu powertrain has proven efficiency in every application. This system features:

- Continuous propulsion and retarding up to an effective grade of 12%
- High torque for soft underfoot applications
- Top speed of 61 kph 38 mph
- Invertex II™ control system with double-stacked IGBT
- Fuel efficient Komatsu SSDA18V170 engine

### **Productivity Features**

- High performance Komatsu SSDA18V170 engine Gross Horsepower
   2610 kW 3,500 HP
- GE dual IGBT AC electric drive system
- 4476 kW 6,000 HP continuous retarding capability
- Traction (spin-slide) control
- Automatic retard speed control
- Komatsu designed application specific body
- Tight turning radius 15.9 m 52' 2"
- Payload Meter IV (PLM IV)

### **Reliability Features**

- Frame design optimized for 363 metric ton 400 short ton payload
- Simple and reliable hydraulic system
- Steering and brake accumulators
- Hydraulically actuated multiple-disc wet brakes (All four wheels)

### **Environmentally Friendly**

- Komatsu SSDA18V170 engine is compliant with current U.S. EPA emissions regulations
- Fuel efficient engine
- Less fluids compared to mechanical drive trucks

#### **Operator Environment**

- Ergonomically designed spacious cab with excellent visibility
- Fully adjustable driving position settings
- Four post ROPS/FOPS Level 2 cab
- User friendly display with payload information
- Komatsu Hydrair® II suspensions designed for optimum ride comfort
- AM/FM/CD/MP3/USB/weather band radio
- Optional KomVision™ All Around Monitoring System



#### **Easy Maintenance**

- KOMTRAX Plus® allows immediate diagnostics of key engine, chassis, and drive system components
- Oil-cooled wet disc braking system reduces wear and extends component replacement intervals
- Automatic lubrication system
- Eliminator® oil filtration system
- Flange mounted rims with optional Komatsu Smart, speed type rims
- In-tank fast fuel system

## **KØMTRAX Plus**®

KOMTRAX Plus equipped machines can send SMR and trend information to a secure website utilizing wireless technology. Machines also relay error codes, cautions, maintenance items, fuel burn, and much more.

### **PRODUCTIVITY FEATURES**

#### Komatsu High Horsepower Engine

The 2610 kW **3,500 HP** Komatsu SSDA18V170 engine will operate in most of today's mining applications without experiencing power derate. Fuel efficiency is maximized due to optimized air handling with two-stage turbocharging. Standard features include:

- A standard pre-lube system designed to reduce startup wear and increase overhaul life.
- CENSE® on board monitoring of engine performance for each cylinder.
- ELIMINATOR® filtration system reduces oil and filter changes by one-third.

### **Dual IGBT AC Electric Drive System**

The GTA39 traction alternator coupled with GDY108C wheelmotors and Invertex II® AC control system provides reliable performance and easy maintenance. Invertex II® offers independent control of the rear wheelmotors, which in turn provides outstanding traction-ability during wet and slippery conditions, thus improving tire wear and operator confidence.

The air cooled Insulated Gate Bipolar Transistor (IGBT) inverter system technology provides the highest available reliability. The IGBT inverter is more compact and much simpler than the design of its predecessor, the Gate Turn Off (GTO) inverter, which improves serviceability and routine maintenance.

### **Electric Dynamic Retarder**

The 4476 kW **6,000 HP** retarding system provides state of the art braking capacity for navigating today's mining applications which contain steep continuous descents and sharp switchbacks. Continuous retarding capacity enhances the productivity of the vehicle operator, while eliminating the need for excessive mechanical braking effort.



### **Traction (Spin-Slide) Control**

During slippery conditions, the 980E-4 wheel traction control technology detects and corrects wheel spin or slide events. Traction control operates automatically and independently of the service brakes. During propulsion, "wheel slip control" reduces non-productive wheel spin in low traction conditions. During retarding, "wheel slide control" prevents wheel lockup and subsequent sliding.

### **Automatic Retard Speed Control**

While in continuous descent, the operator has the capability to select a comfortable downhill travel speed. Automatic Retard Speed Control simultaneously manages the speed of each wheel independently to allow for any immediate adjustments needed during slippery underfoot conditions.

### **Komatsu Designed Application Specific Body**

Utilizing the required Body Worksheet (BW) process, Komatsu ensures that each body is designed to meet the requirements for each specific application while carrying its rated payload. Komatsu works with each customer to understand the material properties at a mine site and to identify the appropriate liner package.

Komatsu offers a standard all-welded steel, flat floor body with a full canopy and horizontal bolsters. This body includes a driver side eyebrow, body up sling, and rubber mounts on the frame.

- Standard Body SAE Heaped 2:1: 250 m³ 327 yd³
- Standard Komatsu Body Weight: 41731 kg 92,000 lbs

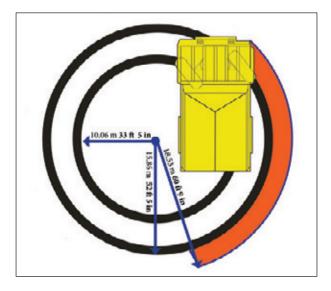


# **PRODUCTIVITY FEATURES**



### **Tight Turning Radius**

By using double acting hydraulic steering cylinders with a six-point articulation linkage, the 980E-4 power steering system provides positive steering control with minimal operator effort. The turning radius of the 980E-4 is 15.9 m **52'2"**, which provides excellent maneuverability for tight loading and dumping conditions. The steering accumulators comply with ISO-5010 standards.



### Payload Meter IV (PLM IV)

PLM IV is an electronic system that monitors and records payload information for Komatsu's off-highway mining trucks. The accurate and reliable payload measurement system is designed to help optimize payload, maximize productivity and reduce the life cycle cost of the machine. PLM IV tracks and records the following key production parameters:

- Payload
- Empty Carry-Back
- Operator Identification
- Haul Cycle, Loading, Dumping Time and Date
- Distance Traveled (Loaded and Empty)
- Cycle Time Information
- Maximum Speeds (Loaded and Empty)
- TMPH Estimate for Front and Rear Tires
- Average Speed (Loaded and Empty)

### Hydrair® II Hydropneumatic Suspension

Hydrair® II is a suspension system that utilizes four nitrogen-over-oil cylinders. This suspension system is designed to maximize machine productivity by providing the operator with a smooth and comfortable ride. By absorbing shocks to the chassis during operation, Hydrair® II contributes to the durability of the machine's frame and components.



### **OPERATOR ENVIRONMENT**

### **Ergonomically Designed Cab**

The Komatsu 980E-4 cab design provides a comfortable and productive environment to meet today's mining demands. The cab includes tinted safety glass windows, heating and air conditioning, acoustical insulation, double sealed doors, and filtered and pressurized air to reduce dust.

### **User Friendly Display**

The 980E-4 comes with a new operator friendly dash configuration which includes lighted gauges, switches and information panel. This allows the operator to see the status of the machine during operation and identifies any faults. An instructive message will appear after any fault is detected on the machine.

### **Built-in ROPS and FOPS Structure**

These structures conform to ISO standards 3471 and 3449.

### **Operator Seat**

Komatsu recognizes that operator comfort is a key to productivity in today's mining environment. The five-way adjustable operator seat and the tilt-telescopic steering column provide an optimum driving posture for increased operator comfort and control over the machine. The air suspension seat absorbs vibrations transmitted from the machine, reducing operator fatigue. A 51 mm **2 in** wide, blaze orange, three-point seat belt is provided as standard equipment.



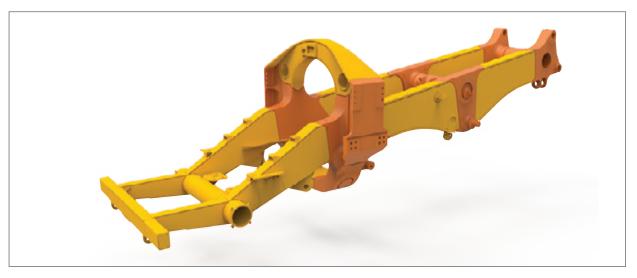
### **RELIABILITY FEATURES**

### **Structurally Enhanced Frame Design**

By using advanced computer-aided design, finite element analysis, and full-scale static and dynamic testing, the frame has been designed to carry 363 metric tons **400 short tons** and provides the high structural reliability Komatsu is known for.

### **Castings Used in High Stress Areas**

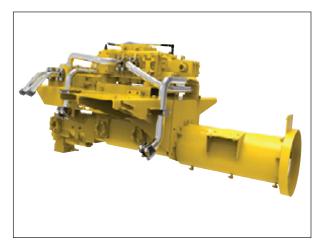
To increase frame reliability, steel castings have been incorporated at key frame pivot points and key load bearing critical portions of the frame. This includes the rear body pivot and horsecollar sections.



### Simple and Reliable Hydraulic System

The hydraulic system is a proven and reliable design with fewer parts than other OEMs. The system utilizes a single tank, providing one common source of fluid for steering, braking, and hoisting. In-line, replaceable filtration elements provide protection from hydraulic system contamination, making the system easier to service.

To keep downtime to a minimum, Komatsu developed a sub-frame pump module that can be removed and replaced as a single unit. This reduces change-out time and allows easy access to the hydraulic pump module.



### **Proven Wheelmotor Design**

The GDY108C wheelmotor builds on the success of its predecessor. Held to the highest standards, the transmission was subjected to extensive testing and quality confirmation, both on the bench and in the field. A full scale bench durability test was conducted during development to evaluate design quality prior to production. By using planetary design, extensive machining is not required during a standard rebuild.



### Fully Hydraulic Controlled Multiple-Disc Wet Brakes

Although the dynamic retarding system is the primary braking force, the 980E-4 comes standard with four-wheel, hydraulically actuated, oil cooled service brakes. In the event that the truck's hydraulic system pressure drops below an acceptable level, accumulator tanks will automatically apply all wheel brakes to bring the truck to a complete stop.

- Max. service apply pressure: 18960 kPa 2,750 psi
- Total friction area per brake: 103729 cm<sup>2</sup> 16,078 in<sup>2</sup>

The oil cooled brake system provides lower maintenance costs and higher reliability versus dry disc brakes. This system is fully sealed to help keep contaminants out and reduce brake wear and maintenance. The brakes are hydraulically actuated, no pneumatic system is used. There are three independent hydraulic circuits that provide hydraulic back-up.

The 980E-4 stops in 57% of the required distance as stipulated by ISO 3450.



### **EASY MAINTENANCE**

### **Extended Engine Oil Change**

CENTINEL® is a continuous oil management system that extends oil change intervals for up to 4,000 hours. Engine oil is injected into the fuel system for consumption at a rate proportional to fuel burn. ELIMINATOR® is a self-cleaning filtration system that offers extended filter change intervals and superior serviceability.

### Access, Service and Convenience

Located on the front left bumper adjacent to the main entry to the machine, Komatsu installs many service and convenience items. This central location simplifies maintenance events, reducing the time the truck is out of service for routine upkeep.

- 1. Auto-lubrication tank and controls
- Power, starter and drive system lockout (lock-out/tagout capable switches)
- 3. Ground level engine shut-down
- 4. Fluid service center (coolant, engine oil, hydraulic oil, grease fill)
- 5. Switch for access lights



### **KOMTRAX Plus®**

As part of a complete service and support program, Komatsu equips every mining and quarry sized machine with Komtrax Plus®. By using a satellite-based communication system, Komtrax Plus® offers a new vision of monitoring your valuable assets. By providing insight to critical operating metrics the user can manage increased availability, lower ownership and operating costs and maximize fuel efficiency.

The information available through Komtrax Plus® allows service personnel to review faults and trends, improve the quality of the troubleshooting process and reduce unscheduled machine downtime.



### (Optional) Komatsu Smart Rims

Komatsu Smart Rim technology allows easy removal and installation of the tires to minimize the overall impact on downtime.



### **ADDITIONAL FEATURES**

# **Environmentally Friendly**

#### **Less Fluids Than Mechanical Drives**

Komatsu's 980E-4 contains 63% less hydraulic fluid compared to similar class mechanical drive trucks, creating a lower environmental impact and making fluid replacement simpler, quicker and more economical.

### **U.S. EPA Compliant**

The Komatsu SSDA18V170 engine is compliant with the U.S. EPA emissions regulations.

### **Reduced Fuel Consumption**

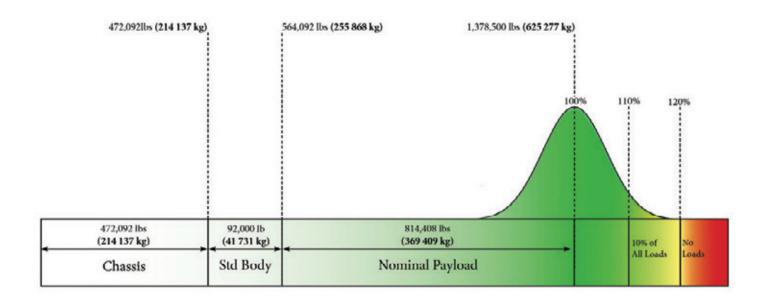
The engine and drive system are specifically tuned together, providing efficient power usage and minimizing fuel consumption.

# **Payload Policy**

### 10-10-20 Load Policy Criteria

Recognizing that variation occurs naturally in material density, fill factors, and loading equipment, Komatsu America Corp. utilizes a defined payload policy. This payload policy is intended to identify the guidelines and limitations for the loading of Komatsu mining trucks, and is valid for approved applications and haul profiles only.

- 1) The average monthly payload must not exceed the rated payload of the truck.
- 2) 90% of all loads must be below 110% of the rated payload of the truck.
- 3) 10% of all loads may be between 110% and 120% of the rated payload of the truck.
- 4) No single payload may exceed 120% of the rated payload of the truck.



### **SPECIFICATIONS**



#### ENGINE

170
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pm
lbs
lbs
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Optional: Tier 4 (TPEM) Engine

Tier 4 (TPEM) Engine - Canada

- \* Gross horsepower is the output of the engine as installed in this machine, at governed rpm and with engine manufacturer's approved fuel setting. Accessory losses included are water pump, fuel pump and oil pump.
- \*\*Net flywheel power is the rated power at the engine flywheel minus the average accessory losses. Accessories include fan and charging alternator. Rating(s) represent net engine performance in accordance with SAE J1349 conditions.



### **ELECTRIC DRIVE**

### AC/DC CURRENT

Alternator	GTA-39
Dual Fan Main Blower	340 m³/min <b>12,000 cfm</b>
Control	AC Torque Control System
Motorized wheels*	GDY108-C Induction Traction Motors
Ratio	35.02:1
Speed (maximum)	61 km/h <b>38 mph</b>

\* Drive system performance depends upon gross vehicle weight, haul road grade, haul road length, rolling resistance and other parameters. Komatsu must analyze each job condition to assure proper application.



### TIRES AND RIMS

Rims rated at 758 kPa 110 psi cold inflation pressure.

Typical total tire weight......32585 kg **71,838 lbs** 

 Tires should meet application requirements for tkph/tmph, tread, compound, inflation pressure, ply rating or equivalent, etc.



### CAB

Advanced Operator Environment with integral 4-post ROPS/FOPS Level 2 structure (ISO 3449), adjustable air suspension seat w/lumbar support and arm rests, full-size passenger seat, maximum R-value insulation, tilt and telescoping steering column, electric windshield wipers w/washer, tinted safety glass, power windows, Payload Meter IV, 55,000 Btu/hr heater and defroster, 21,600 Btu/hr air conditioning (HFC - 134A refrigerant)



### SUSPENSION

Variable rate hydro-pneumatic wi	th integral rebound control
Max. front stroke	
Max. rear stroke	239 mm <b>9.40''</b>
Max. rear axle oscillation	±6.5°



### FRAME

Advanced technology, full butt-welded box sectional laddertype frame with integral ROPS supports, integral front bumper, rear tubular cross members, steel castings at all critical stress transition zones, rugged continuous horsecollar.

Plate material	
	tensile strength steel
Casting material	
	tensile strength steel
Rail width	
Rail depth (minimum)	
Top and bottom plate thickness	
Side plate thickness	
	32 mm <b>1.26"</b> Front
Drive axle mounting Pi	
Drive axle alignment Swing link b	oetween frame and axle



#### BODY

All-welded steel flat floor body with horizontal bolsters and full canopy. Rubber mounts on frame, eyebrow and body up sling are standard. Extended canopy and pivot exhaust heating are optional.

optiona.	
Floor sheet	16 mm <b>0.63''</b> Outer
	19 mm <b>0.75"</b> Center
	1379 MPa 200,000 psi tensile strength steel
Front sheet	10 mm <b>0.39''</b> Outer
	12 mm <b>0.47"</b> Center
	1379 MPa 200,000 psi tensile strength steel
Side sheet	10 mm <b>0.39''</b>
	1379 MPa 200,000 psi tensile strength steel
Canopy sheet	
1.7	690 MPa 100,000 psi tensile strength steel
SAE heaped 2	:1 250 m³ <b>327 yd³</b>
	atsu body weight 41731 kg <b>92,000 lb</b>



#### **BRAKING SYSTEM**

Service brakes ..... Oil-cooled, hydraulic actuated, multiple disc brakes at each wheel.

Traction systemWheel spin-slide control
Max. service apply pressure 18960 kPa 2,750 psi
Total friction area per brake 103729 cm <sup>2</sup> <b>16,078 in<sup>2</sup></b>
Auto apply system Automatically applied prior
to hydraulic system pressure dropping below
level required secondary stopping requirements.
Secondary brake system Complies with ISO-3450 Standards
Wheel brake lockSwitch-activated
Parking brakesMultiple disc, spring-applied, hydraulically-
released, dry brakes on inboard end of each
wheel motor rotor shaft. Rated to hold on ±15% grade at
maximum gross vehicle weight.
Electric dynamic retarder (max.) Continuous at

Continuously rated high-density blown grids w/retard capacity at low speeds and retard in reverse propulsion.

4476 kW 6,000 hp

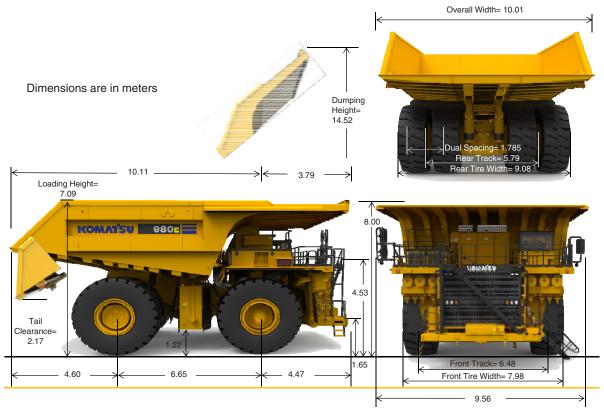


### **COOLING SYSTEM**

Replaceable core radiator assembly, split-flow, with deaerator-type top tank.

Radiator frontal area...... 7.02 m² **75.5 ft²** 





All dimensions are for unladen truck with standard body.



### HYDRAULIC SYSTEM

	III DIIAGEIG GIGIEM
Turning of Reservoir Filtration Suction Hoist at Brake co	Accumulator assisted with twin double acting cylinders provide constant rate steering. Secondary steering automatically supplied by accumulator. iricle diameter (SAE)
Power- Power- Float-c Pumps Hoist and	les
Hoist a Steerin	relief pressures and brake cooling17237 kPa <b>2,500 psi</b> ag and brake20685 kPa <b>3,000 psi</b> ailable for powering disabled truck and for system

Body	Capacity		Loading
	Struck	2:1 Heap	Height*
Standard	183 m³ <b>240 yd³</b>	250 m³ <b>327 yd³</b>	7.14 m <b>23'5''</b>

 $^{\star}\textsc{Exact}$  load height may vary due to tire make, type, and inflation pressure.



### **ELECTRICAL SYSTEM**

 $4\times8D$  1400 CCA, 12 volt, in series/parallel, 220 ampere-hour, bumper-mounted with disconnect switch & lock-out.

Alternator	olt, 250 amp
Lighting	24 volt
Cranking motors	Two/24 volt



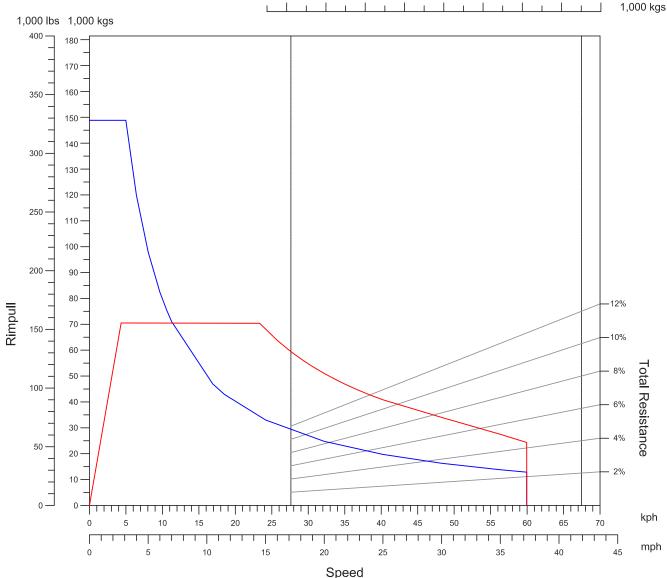
### SERVICE REFILL CAPACITIES

Cooling System	719 L	190 U.S. ga
Crankcase	341 L	90 U.S. ga
Hydraulic system 1	325 L	350 U.S. ga
Motor gear box (each)	. 95 L	25 U.S. ga
Fuel tank 5	300 L	1,400 U.S. ga

# **SPECIFICATIONS**

# **Performance Chart**

#### Gross Vehicle Weight 800 900 1,000 1,100 1,200 1,300 500 600 Propulsion 1,000 lbs Continuous Retarding 650 600 250 300 350 400 450 500 550 400 -180 -



Empty	Vehicle	Weight
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Front Axle Distribution (48%)	121537 kg	267,944 lbs
Rear Axle Distribution (52%)	134331 kg	296,148 lbs
Total EVW	255868 kg	564,092 lbs

### **Gross Vehicle Weight**

Front Axle Distribution (33%)	205732 kg	453,561 lbs
Rear Axle Distribution (67%)	419545 kg	924,939 lbs
Nominal GVW	625277 kg	1,378,500 lbs

Payload 369409 kg 814,408 lbs

Nominal Payload 369.4 metric tons 407.2 short tons

Nominal payload is defined by Komatsu America Corp's payload policy documentation. In general, the nominal payload must be adjusted for the specific vehicle configuration and site application. The figures above are provided for the basic product description purposes. Please contact your Komatsu distributor for specific application requirements.





### STANDARD EQUIPMENT

- Air cleaners w/ auto evacuators
- Alternator (24 volt/250A)
- Automatic lubrication system w/ground level fill, level indicator & dynamic timing
- Back-up alarm
- Batteries-4 x 8D (1400 CCA's)
- Battery charging/jump start connector
- Body over-center device
- Body-up sling (w/KAC supplied body)
- Brakes: oil-cooled, multiple disc front & rear
- Control cabinet
- Electric start
- Eliminator®, Centinel®, Cense®
- Fast-fill fuel system (in tank and left side remote)
- Filters, high pressure hydraulic
- Ground level radiator fill
- Mirrors, heated, multi-cambered convex LH & RH
- Mud flaps
- Muffled exhaust-deck-mounted
- Power supply, 24 volt and 12 volt DC
- Quick disconnects (steering, hoist and diagnostics)
- Retard speed control w/set indicator
- Radiator sight gauge
- Removable power module unit (radiator, engine, alternator, blower)
- Reverse retarding
- Service center-LH
- Thermostatic fan clutch

#### **OPERATOR ENVIRONMENT & CONTROL**

- All hydraulic service brakes with auto apply
- Back up alarm
- Battery disconnect switch
- Brake lock and drive system interlock
- Circuit breakers, 24 volt
- Diagonal staircase across grille
- Dynamic retarding with continuous rated element grids
- Engine shutdown at ground level
- Hoist propulsion interlock
- Horns (electric–front)
- Integral ROPS/FOPS Cab Level 2

- Maintenance and power lockout
- Parking brakes with warning light & speed application protection
- Power steering w/auto secondary steering
- Protective deck handrails
- Pump driveline protector
- Radiator fan guard
- Seat belts
  - Operator 3-point 51 mm 2" retractable
  - Passenger lap 51 mm 2" retractable
- Slip-resistant walkways

#### STANDARD HIGH VISIBILITY DELUXE CAB

- AC drive interface display
- Air cleaner vacuum gauges
- Air conditioner HFC-134A
- AM/FM radio with CD, USB & MP3
- Dome light
- Electronic Dash & Status Panel
- Body up
- Engine oil temperature (high)
- Parking brake
- Propulsion system not ready
- No DC link voltage
- No propel
- Service brake applied
- Wheel brake lock applied
- Maintenance monitor
- Engine hourmeter, oil pressure gauge, coolant temperature gauge, hydraulic oil temperature
- Engine shutdown w/ "Smart Timer" delay
- Floor mat (double barrier)
- Fuel gauge in cab
- Fuel low level light and buzzer
- Gauges (w/backlight)
- Headlight switch
- Heater and defroster (heavy-duty)
- Heater switch
- High beam selector and indicator
- Horn (center of steering wheel)
- Indicator lights (blue)
- Engine service
- KOMTRAX Plus® snapshot (IM)
- Komatsu Payload Meter IV (PLM IV)

- KOMTRAX Plus®
- Operator seat, adjustable w/air suspension, lumbar support and arm rests
- Panel lighting (adjustable)
- Passenger seat, mechanical suspension
- Power windows
- Pressurized cab air system w/fan on
- Single brake/retarder pedal
- Sunvisor (adjustable)
- Tilt & telescoping steering column
- Voltmeter (battery output)
- Windshield (tinted safety glass)
- Windshield wiper (dual) and washer (electric)

#### LIGHTING

- Back-up lights-rear mount (2) LED
- Back-up lights-R and L deck mount (2)
- Brake and retard lights on top of cab (LED)
- Clearance lights (LED)
- Control cabinet service light (LED)
- Dynamic retarding, rear (2) LED
- Engine compartment service lights (LED)
- Fog lights (2) halogen
- Headlights (8) halogen
- Manual back-up light, switch and indicator
- Payload lights R and L (LED)
- Stairway lights (LED)
- Stop & tail lights (2) LED
- Turn signals (LED)



### **OPTIONAL EQUIPMENT**

Note: Optional equipment may change operating weight.

- 300 gpm fast fuel: RH in-tank, LH remote
- Antifreeze: below 40°F
- Body group, OEM ship loose\*
- Bumper access retractable steps
- Bumper mounted headlightsCold weather suspensions front & rear
- Double wall exhaust
- Dump body standard design
- Electric heater coolant
  Electric heater engine oil
  Electric heater hydraulic oil

- Engine access platforms
- Exhaust for heated body
- Fire extinguisher
- FLOC LH service center
- Hydraulic tank mud flaps onlyHydraulic tank ladder & mud flaps
- Hydraulic tank ladde
- Komatsu Smart RimsKomatsu wireless bridge
- Komatsu wireless bridge
   KomVision™ All Around Monitoring System

Printed in USA

LED headlightsPLM scoreboard displays- RH & LH

- Premium operator & passenger seats
- Radiator shutters
- RH diagonal boarding stairway (replacing LH)Service center–RH (replacing LH)
- Spare rim (1)Spare Komatsu Smart Rim (1)
- Suspension charging kit
- Tier 4 TPEM engine Canada

AD08(1.5M)OTP

08/16 (EV-2)

Tier 4 TPEM engine - United StatesTool group

\*Mandatory for Komatsu supplied body. Recommended for Komatsu designed, locally manufactured body. Not Applicable to third-party body.



